



ISTITUTO ITALIANO DI  
GARANZIA DELLA QUALITÀ

## Certificate of conformity of the factory production control

### 1608 CPR P052

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

### Hot rolled products of structural steel

whose characteristics are detailed in the attached annex,  
produced by or for

### Riva Acciaio Spa

Via Nazionale, 24 25050 Sellero BS - IT

and produced in the manufacturing plant(s)

Sellero BS - IT

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

### EN 10025-1:2004

under system 2+ are applied and that

### the factory production control fulfils all the prescribed requirements set out above.

This certificate was first issued on **20/09/2006** and will remain valid as long as the test method and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Current issues: **04/12/2013**

Ing. Dario Agalbato  
Director



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## APPENDIX TO CERTIFICATE **1608 CPR P052**

### Characteristics for **Hot rolled products of structural steel**

SHAPE			STEEL GRADES
Shapes	Sizes	Standard	Standard and steel grades
Wide flates in bars	Width 180 ÷ 300 mm Thickness ≤50 mm	UNI 6557: 1977	EN 10025-2: S235JR, S235J0, S235J2, S275JR, S275J0, S275J2, S355JR, S355J0, S355J2
Rounds bars	80 ÷ 160 mm	EN 10060:2003	EN 10025-2: S235JR, S235J0, S235J2, S275JR, S275J0, S275J2, S355JR, S355J0, S355J2
U profiles	80 ÷ 300 mm Thickness: ≤16 mm	EN 10279: 2000	EN 10025-2: S235JR, S235J0, S235J2, S275JR, S275J0, S275J2, S355JR, S355J0, S355J2
IPN beams	80 ÷ 200 mm Thickness: ≤16 mm	EN 10024: 1995	EN 10025-2: S235JR, S235J0, S235J2, S275JR, S275J0, S275J2, S355JR, S355J0, S355J2
IPE, HBA and HBE beams	80 ÷ 300 mm Thickness: ≤16 mm	EN 10034:1993	EN 10025-2: S235JR, S235J0, S235J2, S275JR, S275J0, S275J2, S355JR, S355J0, S355J2

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